

# The crystal structure of a quenched Cu-rich $\beta$ -phase with the composition $\text{Cu}_{14.0}\text{In}_{16.7}\text{Se}_{32}$

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The crystal structure of a Cu-rich  $\beta$ -phase in the system Cu–In–Se with the composition  $\text{Cu}_{14.0}\text{In}_{16.7}\text{Se}_{32}$  quenched from 750°C, has been determined with single crystals. The investigated single crystal of this Cu-rich  $\beta$ -phase has the composition  $\text{Cu}_{14}\text{In}_{16.7}\text{Se}_{32}$  and crystallizes with  $a = 1.1534(4)$  nm in the space group  $P\bar{4}3m$ . The cations are statistically distributed together with vacancies, but show strong preferences for distinct positions. The number of vacancies is estimated from the crystal structure analyses and is found to be much less than in the Cu-poor  $\beta$ -phase. The crystal structure is compared with that of an ordered Cu-rich  $\beta$ -phase.

## 1. Introduction

Recently, we reported on the crystal structures of two quenched phases of the system Cu–In–Se, namely the  $\delta$ -phase and a Cu-poor  $\beta$ -phase [1]. The  $\delta$ -phase crystallizes with the sphalerite type of structure in the space group  $F\bar{4}3m$ , whereas the  $\beta$ -phase represents a new chalcopyrite type in the space group  $P\bar{4}2c$ . Both structures are characterized by nearly fully occupied anion sites, whereas the cation sites are filled by Cu, In and vacancies. There is already a crystal structure determination reported of the ordered cubic Cu-rich  $\beta$ -phase [2]. Now we report on the crystal structure of a quenched Cu-rich  $\beta$ -phase.

## 2. Synthesis and characterization

### 2.1. Synthesis

The synthesis of the Cu-rich  $\beta$ -phase has been performed in the course of an investigation of the quasi-binary section  $\text{Cu}_2\text{Se}/\text{In}_2\text{Se}_3$ . Samples of this phase have been synthesized by melting mixtures of the elements (5N purity) at 1370 K, annealing 20 days at 1020 K and quenched with  $\text{H}_2\text{O}$  to room temperature [3].

### 2.2. Chemical analyses

The chemical analyses were performed with selected single phased samples via ESMA, calibrated by combined wet chemical analysis (gravimetric/coulometric) [3] as well as after the digestion in the modified teflon liner [4] by ICP analyses, see Table I.

### 2.3. X-ray powder photographs

The X-ray powder photographs have been recorded with the Guinier method (ENRAF-NONIUS, Delft; flat sample) as well as with the powder diffractometer HZG 4 (Präzisionsmechanik Freiberg/Sachsen). The determination of the lattice constants has been calibrated with silicon.

TABLE I Chemical analysis

Phase	Element	Composition (at %) by		Average composition
		ESMA	ICP	
$\beta$ Cu-rich	Cu	15.2	16.8	$\text{Cu}_{0.61}\text{In}_{1.18}\text{Se}_{2.00}$
	In	31.0	31.3	
	Se	53.8	51.8	

The compositions resulting from the chemical analyses have been normalized to Se = 2.0 as well as to electroneutrality.

### 2.4. X-ray structure determination

The crystal was broken of a specimen with the composition of the bulk being  $\text{Cu}_{9.7}\text{In}_{18.9}\text{Se}_{32}$ , as revealed by ESMA and ICP analyses. The crystal was mounted into a glass capillary and checked with precession

TABLE II Crystallographic data and details of the structure determination

Formula	$\text{Cu}_{14.0}\text{In}_{16.7}\text{Se}_{32}$
Lattice constants of refined	$a = 1.1543(4)$ nm
$2\theta$ -values of 12 $hkl$ at 295 K	
Space group (no.); Z	$P\bar{4}3m$ (215); 1
Intensity measurement	automated four circle diffractometer; SYNTEX R $\bar{3}$ , graphite monochrom.; scintillation counter, $\text{MoK}\alpha$ ( $\lambda = 0.71073$ nm); $2\theta \leq 60^\circ$ ; variable scan rate; $\psi$ -scan absorption correction.
Refinement	Program system SHELXTL [5]; full matrix least squares
$N(hkl)$ ; $N'(hkl)$ with $F \geq 3\sigma(F)$	1922; 379
$N$ (parameter)	44
$R$ (aniso); $R$ (w)	0.046; 0.049

Further details of the crystal structure determination are deposited at the Fachinformationszentrum Energie, Physik, Mathematik GmbH, D-7514 Eggenstein-Leopoldshafen 2 and are available on quoting CSD 53018, the names of the authors and the journal reference.

TABLE III Positional parameters and temperature factor coefficients (standard deviation) ( $U_{ij} \times 10^{-6} \text{ T}_2 \text{ nm}^2$ ). The atomic label behind the positions M give the atomic scattering factor used at this positions (Cu or In), valid for the refinement only

Atom	Site	<i>x</i>	<i>y</i>	<i>z</i>	$U_{eq}$	$U_{11}$	$U_{22}$	$U_{33}$	$U_{12}$	$U_{13}$	$U_{23}$	SOF
Se1	4e	0.8862(6)	x	x	130(18)	130(32)	$U_{11}$	$U_{11}$	-28(25)	$U_{12}$	$U_{12}$	1
Se2	4e	0.3722(6)	x	x	382(20)	382(34)	$U_{11}$	$U_{11}$	26(39)	$U_{12}$	$U_{12}$	1
Se3	12i	0.1207(6)	x	0.3856(5)	192(15)	222(26)	$U_{11}$	133(26)	50(26)	-19(18)	$U_{13}$	1
Se4	12i	0.3781(4)	x	0.8707(6)	162(12)	171(21)	$U_{11}$	143(19)	-76(24)	20(20)	$U_{13}$	1
M1(In)	1b	1/2	1/2	1/2	517(37)	517(64)	$U_{11}$	$U_{11}$	0	0	0	0.912(24)
M2(In)	3c	1/2	1/2	0	517(37)	501(92)	330(72)	$U_{22}$	0	0	0	0.680(16)
M3(In)	12i	0.2500(1)	x	0.0011(9)	278(4)	295(7)	$U_{11}$	246(7)	21(37)	3(16)	$U_{13}$	1
M4(In)	12i	0.2498(3)	x	0.500(2)	513(9)	505(15)	$U_{11}$	528(15)	-155(58)	-12(32)	$U_{13}$	0.690(6)
M5(Cu)	3d	0	0	1/2	1122(117)	1115(245)	1125(178)	$U_{22}$	0	0	0	0.816(24)

The  $U_{ij}$  are defined for  $\exp[-2\pi^2(U_{11}h^2a^{*2} + \dots + 2U_{23}hka^*b^*)]$

photographs. It was found to consist of a main domain and a small parasitic phase, visible in one photograph only. The size of this parasitic phase was estimated to be less than 3 vol %. The intensity data of the main domain were collected on an automated four-circle diffractometer. Further crystallographic details of the data collection and refinement are summarized in Table II. Table III gives the positional parameters, Table IV bond distances and angles.

The cation positions are labelled by M1 to M4. As analogous to the procedure given in [1], we also vary the site occupancy factors (SOF) as well as the type of scattering factors of the cations (for the calculation of the occupancy of Cu and In at the cation positions see below). The anion positions were found to be occupied with  $\text{SOF} = 1$  within standard deviations. Checks

for anomalous dispersion effects were performed, manifesting the model given in Table III.

A refinement in space group  $P23$  yields the same  $R$  factors, the positions being the same as those in Table III for the higher symmetric space group. During the refinement we also checked the crystal structure of the ordered  $\beta$ -phase, as given by [2]. The refinements with their model, but our data, failed with  $R \sim 25\%$ .

The interpretation of the refined occupancy factors with respect to the cation and vacancy distribution follows the same lines as given in [1].

### 3. Results and discussion

Table II gives the lattice constant and details of the structure determination, Table III the positional and thermal parameters and Table IV the bond distances

TABLE IV (a) Bond distances in nm and (b) bond angles in degrees

(a) Site	Bond distance ( $\times 10^{-3} \text{ nm}$ )	Multiplicity	(b) Site	Bond angles (deg.) (SD)	Multiplicity
Se1-M3	258.9(9)	3x	Se1		
Se2-M4	248(2)	3x	M3-M3	104.7(3)	3x
-M1	255.5(7)		Se2		
Se3-M5	237.2(7)		M4-M4	110.6(5)	3x
-M4	249(1)		M4-M1	108.3(5)	3x
-M3	256.6(9)	2x	Se3		
Se4-M4	247(1)	2x	M5-M4	114.1(5)	
-M2	248.7(6)		M5-M3	111.4(3)	2x
-M3	257.7(8)		M4-M3	107.3(4)	2x
M1-Se2	255.5(7)	4x	M3-M3	104.7(3)	
M2-Se4	248.7(6)	4x	Se4		
M3-Se3	256.6(9)	2x	M4-M4	111.4(5)	
-Se4	257.7(8)		M4-M2	110.8(5)	2x
-Se1	258.9(9)		M4-M3	108.2(3)	2x
M4-Se4	247(1)	2x	M2-M3	107.4(3)	
-Se2	248(2)		M1		
-Se3	249(1)		Se2-Se2	109.5(3)	6x
M5-Se3	237.2(7)	4x	M2		
			Se4-Se4	106.3(3)	2x
			Se4-Se4	111.1(2)	4x
			M3		
			Se3-Se3	114.8(5)	
			Se3-Se4	107.3(2)	2x
			Se3-Se1	107.0(2)	2x
			Se4-Se1	113.4(4)	
			M4		
			Se4-Se4	110.5(9)	
			Se4-Se2	108.5(2)	2x
			Se4-Se3	108.9(3)	2x
			Se2-Se3	111.5(9)	
			M5		
			Se3-Se3	112.3(3)	2x
			Se3-Se3	108.1(3)	4x

TABLE V Site distribution

Site	Cu	In	□
M1	—	0.91	0.09
M2	1.71	1.29	—
M3	—	12.00	—
M4	8.16	3.84	—
M5	2.45	—	0.55

and bond angles. The distribution of In and Cu at the positions M1 to M5 is performed in the following way:

For the distance  $d(\text{Cu-Se})$  and  $d(\text{In-Se})$  one calculates with the values of Pauling's tetrahedral radii  $r^{[4]} \text{Cu} = 0.135$ ,  $r^{[4]} \text{Se} = 0.114$  and  $r^{[4]} \text{In} = 0.144$  nm with respect of the polarity correction by Schomaker and Stevenson values of  $d_1(\text{Cu-Se}) = 0.2450$  nm and  $d_1(\text{In-Se}) = 0.2535$  nm. A simple linearic interpolation for the observed ratio (34% Cu, 66% In) yields a value of  $d_c(\text{In/Cu-Se}) = 0.2506$  nm for a distance from a  $\text{M}(\text{Cu}_{0.34}\text{In}_{0.66})$  position to Se. Having the M positions occupied with Cu or In exclusively, this value may deviate approximately 0.005 nm down (Cu) and up (In), respectively. With those ideal bond distances in mind, the distribution of Cu and In proceeds as follows: M3 with  $\bar{d}(\text{M4-Se}) = 0.2575$  nm is occupied with In only, the similar holds for M5 with  $\bar{d}(\text{M5-Se}) = 0.2372$  nm, being occupied with  $\text{Cu}_{0.816}$ . The positions M2 and M4 have nearly the same occupation with Cu and In as indicated by bond distances and SOFs [ $\bar{d}(\text{M2-Se}) = 0.2487$  nm;  $\bar{d}(\text{M4-Se}) = 0.2477$  nm]. Position M1 is occupied mainly with In, as indicated by the bond lengths [ $\bar{d}(\text{M1-Se}) = 0.2555$  nm] and the SOF [ $\text{In}_{0.91}$ ]. Thus one obtains the distribution (based on 32Se) given in Table V, yielding after renormalization to electroneutrality the composition  $\text{Cu}_{11.9}\text{In}_{17.4}\text{Se}_{32}$ . The SOFs of the Se positions do not deviate within standard deviations from unity, therefore they would hold constant. Taking the SOFs of the positions M2 and M4 as a scale for the occupancy, one obtains from the analyses of the atomic scattering

TABLE VI Idealized positions of the Cu-rich  $\beta$ -phase (top) and  $\text{Cu}_{8.5}\text{In}_{18.5}\text{Se}_{32}$  [2] (bottom). Majuscules denote anions, miniscules denote cations

Label	Occupancy	Site	$x$	$y$	$z$
a	M1	1b	1/2	1/2	1/2
b	M2	3c	1/2	1/2	0
c	M3	12i	1/4	1/4	0
d	M4	12i	1/4	1/4	1/2
e	M5	3d	0	0	1/2
f	□	1a	0	0	0
A	Se1	4e	7/8	7/8	7/8
B	Se2	4e	3/8	3/8	3/8
C	Se3	12i	1/8	1/8	3/8
D	Se4	12i	3/8	3/8	3/8
a	In	12h	1/4	1/2	0
b	In	6g	1/4	1/2	1/2
c	Cu	4e	1/4	1/4	1/4
d	Cu	4e	3/4	3/4	3/4
e	□	6f	1/4	0	0
A	Se1	4e	1/8	1/8	1/8
B	Se2	4e	5/8	5/8	5/8
C	Se3	12i	3/8	3/8	1/8
D	Se4	12i	1/8	1/8	5/8

power a somewhat higher Cu and somewhat lower In content at these positions, namely  $\text{Cu}_{14.0}\text{In}_{16.7}\text{Se}_{32}$ .

It turns out, that in comparison to the Cu-poor  $\beta$ -phase a much lower number of vacancies is present in the Cu-rich  $\beta$ -phase.

Figure 1 displays the schematic projections of the quenched as well as of the ordered  $\beta$ -phase [2]. The heights have been given in terms of 1/8 of the axis, for the labelling of the positions cf. Table VI. There are some differences between the two phases: Whereas in the quenched phase there is only one ordered vacancy present (site 1a), the ordered phase contains six vacancies (site 6f). Another remarkable difference is the distribution of cations at five different sites in the quenched and at four sites in the ordered phase. Both phases are equivalent with respect to the anion distribution as well as with the much less number of vacancies with the anion sites.

(a)

Ordered  $\beta$ -phase

	0	1	2	3	4	5	6	7	8	
0	2 <sup>c</sup> ,6 <sup>c</sup>		4 <sup>a</sup> ,0 <sup>c</sup>		2 <sup>c</sup> ,6 <sup>a</sup>		4 <sup>a</sup> ,0 <sup>c</sup>		2 <sup>c</sup> ,6 <sup>c</sup>	0
1		1 <sup>A</sup> ,5 <sup>D</sup>		3 <sup>C</sup> ,7 <sup>D</sup>		5 <sup>C</sup> ,1 <sup>D</sup>		7 <sup>A</sup> ,3 <sup>D</sup>		1
2	4 <sup>a</sup> ,0 <sup>c</sup>		2 <sup>c</sup> ,6 <sup>d</sup>		0 <sup>a</sup> ,4 <sup>b</sup>		6 <sup>c</sup> ,2 <sup>d</sup>		4 <sup>a</sup> ,0 <sup>c</sup>	2
3		3 <sup>C</sup> ,7 <sup>D</sup>		5 <sup>B</sup> ,1 <sup>C</sup>		3 <sup>B</sup> ,7 <sup>C</sup>		5 <sup>C</sup> ,1 <sup>D</sup>		3
4	2 <sup>c</sup> ,6 <sup>c</sup>		0 <sup>a</sup> ,4 <sup>b</sup>		2 <sup>c</sup> ,6 <sup>b</sup>		0 <sup>a</sup> ,4 <sup>b</sup>		2 <sup>c</sup> ,6 <sup>a</sup>	4
5		5 <sup>C</sup> ,1 <sup>D</sup>		3 <sup>B</sup> ,7 <sup>C</sup>		5 <sup>B</sup> ,1 <sup>C</sup>		3 <sup>C</sup> ,7 <sup>D</sup>		5
6	4 <sup>a</sup> ,6 <sup>c</sup>		6 <sup>c</sup> ,2 <sup>d</sup>		0 <sup>a</sup> ,4 <sup>b</sup>		2 <sup>c</sup> ,6 <sup>d</sup>		4 <sup>a</sup> ,6 <sup>c</sup>	6
7		7 <sup>A</sup> ,3 <sup>D</sup>		5 <sup>C</sup> ,1 <sup>D</sup>		3 <sup>C</sup> ,7 <sup>D</sup>		1 <sup>A</sup> ,5 <sup>D</sup>		7
8	2 <sup>c</sup> ,6 <sup>c</sup>		4 <sup>a</sup> ,0 <sup>c</sup>		2 <sup>c</sup> ,6 <sup>a</sup>		4 <sup>a</sup> ,0 <sup>c</sup>		2 <sup>c</sup> ,6 <sup>c</sup>	8
	0	1	2	3	4	5	6	7	8	

(b)

Quenched  $\beta$ -phase

	0	1	2	3	4	5	6	7	8	
0	4 <sup>a</sup> ,0 <sup>f</sup>		2 <sup>c</sup> ,6 <sup>c</sup>		4 <sup>b</sup> ,0 <sup>c</sup>		6 <sup>c</sup> ,2 <sup>c</sup>		4 <sup>a</sup> ,0 <sup>f</sup>	0
1		7 <sup>A</sup> ,3 <sup>C</sup>		1 <sup>C</sup> ,3 <sup>D</sup>		7 <sup>C</sup> ,5 <sup>D</sup>		1 <sup>A</sup> ,5 <sup>C</sup>		1
2	2 <sup>c</sup> ,6 <sup>c</sup>		0 <sup>a</sup> ,4 <sup>d</sup>		2 <sup>d</sup> ,6 <sup>d</sup>		0 <sup>a</sup> ,4 <sup>d</sup>		2 <sup>c</sup> ,6 <sup>c</sup>	2
3		1 <sup>C</sup> ,3 <sup>D</sup>		3 <sup>B</sup> ,1 <sup>D</sup>		5 <sup>B</sup> ,7 <sup>D</sup>		7 <sup>C</sup> ,5 <sup>D</sup>		3
4	4 <sup>b</sup> ,0 <sup>c</sup>		2 <sup>d</sup> ,6 <sup>d</sup>		4 <sup>c</sup> ,0 <sup>b</sup>		6 <sup>d</sup> ,2 <sup>b</sup>		4 <sup>b</sup> ,0 <sup>c</sup>	4
5		7 <sup>C</sup> ,5 <sup>D</sup>		5 <sup>B</sup> ,7 <sup>D</sup>		3 <sup>B</sup> ,1 <sup>D</sup>		1 <sup>C</sup> ,3 <sup>D</sup>		5
6	6 <sup>c</sup> ,2 <sup>c</sup>		0 <sup>a</sup> ,4 <sup>d</sup>		6 <sup>d</sup> ,2 <sup>d</sup>		0 <sup>a</sup> ,4 <sup>d</sup>		6 <sup>c</sup> ,2 <sup>c</sup>	6
7		1 <sup>A</sup> ,5 <sup>C</sup>		7 <sup>C</sup> ,5 <sup>D</sup>		1 <sup>C</sup> ,3 <sup>D</sup>		7 <sup>A</sup> ,3 <sup>C</sup>		7
8	4 <sup>a</sup> ,0 <sup>f</sup>		2 <sup>c</sup> ,6 <sup>c</sup>		4 <sup>b</sup> ,0 <sup>c</sup>		6 <sup>c</sup> ,2 <sup>c</sup>		4 <sup>a</sup> ,0 <sup>f</sup>	8
	0	1	2	3	4	5	6	7	8	

Figure 1 Schematic drawing of the (a) ordered and (b) quenched  $\beta$ -phases. For the labels cf. Table VI, the heights are given in units of 1/8. Majuscule denote anions (A–D), miniscule denote cations (a–f).

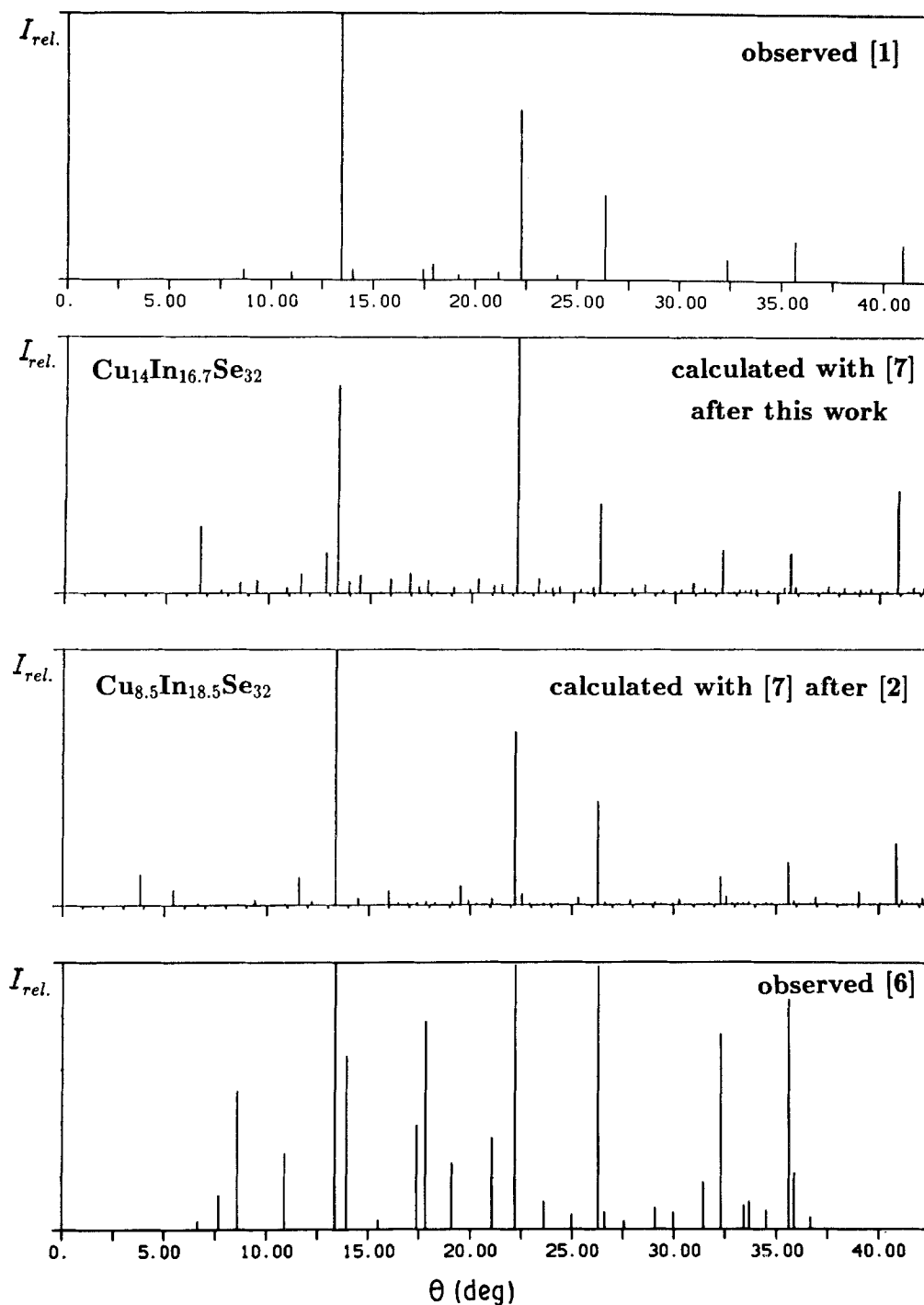


Figure 2 Calculated (with [7], Guinier geometry,  $\lambda\text{CuK}\alpha 1 = 0.154056\text{ pm}$ ) and observed powder diagrams for the quenched (top) and ordered (bottom)  $\beta$ -phase. The data used are those of Tables II and III (this work) and those of references [2, 6]. For purposes of comparison the same lattice constants have been used for the calculation.

Figure 2 gives the observed powder patterns as well as those calculated from the single crystal structure analyses for the quenched and the low-temperature  $\beta$ -phase, as being reported by [6]. In both cases there is no agreement between the calculated [7] and the observed powder patterns. This means, that the single crystals, isolated and investigated in this work as well as in the former [2, 6] work, is not a representative specimen. Another explanation might be the occurrence of tribochemistry, destroying the cubic phases and resulting in phases with higher disorder.

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